



TIPS FOR SUCCESSFUL SERGING WITH WHITE SERGERS

- To make serging fun and not frustrating take the time to become familiar with your machine before you start a project.
 - Watch the instructional video with the machine in front of you
 - Using the instruction manual for reference, practice threading the machine with thread to match the color coded thread guides
 - Practice setting the machine for the various stitch capabilities and differential feed
 - Call the White Help Line for specific guidance if needed. Call 800-331-3164, Monday through Friday 8AM to 5PM, EST
- Always use good quality thread. Bargain thread is frequently poor quality thread that will result in problems with stitches.
- To correctly thread the loopers and avoid thread breakage, check to see that the lower looper thread is in front of and over the upper looper thread.
- Keep pins away from the blades to avoid sewing over them.
- It is important to avoid lint build-up in the machine. Brush all accumulated lint out after each use
- Try “tying-on” for a fast way to change thread on the machine
 - Clip the threads at the spools and remove the spools from the machine
 - Replace with new thread spools
 - Tie the thread ends of the spools to the thread on the machine
 - Clip the threads just above the needle
 - Make a note of the the settings for each tension dial, then turn each dial to the lowest setting
 - Pull the threads through. When the knots reach the needles, clip off the knots and rethread the needles
 - Return the tension dials to the previously noted settings